



Shenzhen Flourish Electronics Co., LTD

FILE NO. E

QC-T4-09

Ver:

1.0

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Page

1/13



ROHS
REACH
MADE IN CHINA

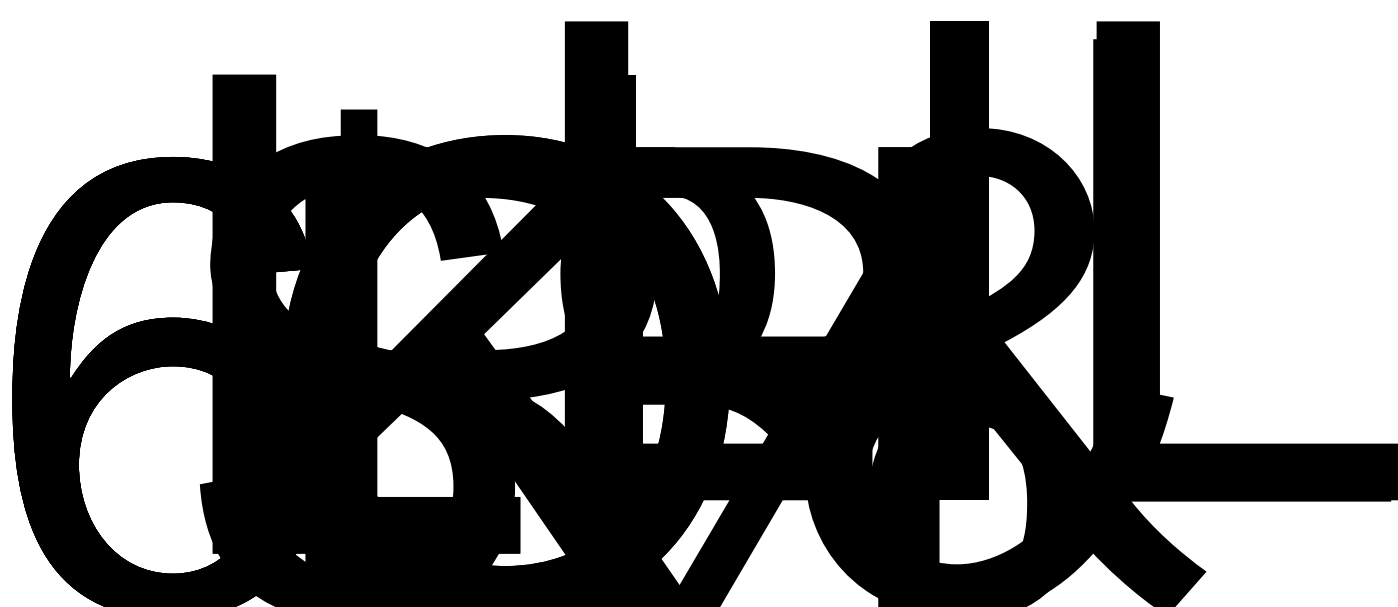
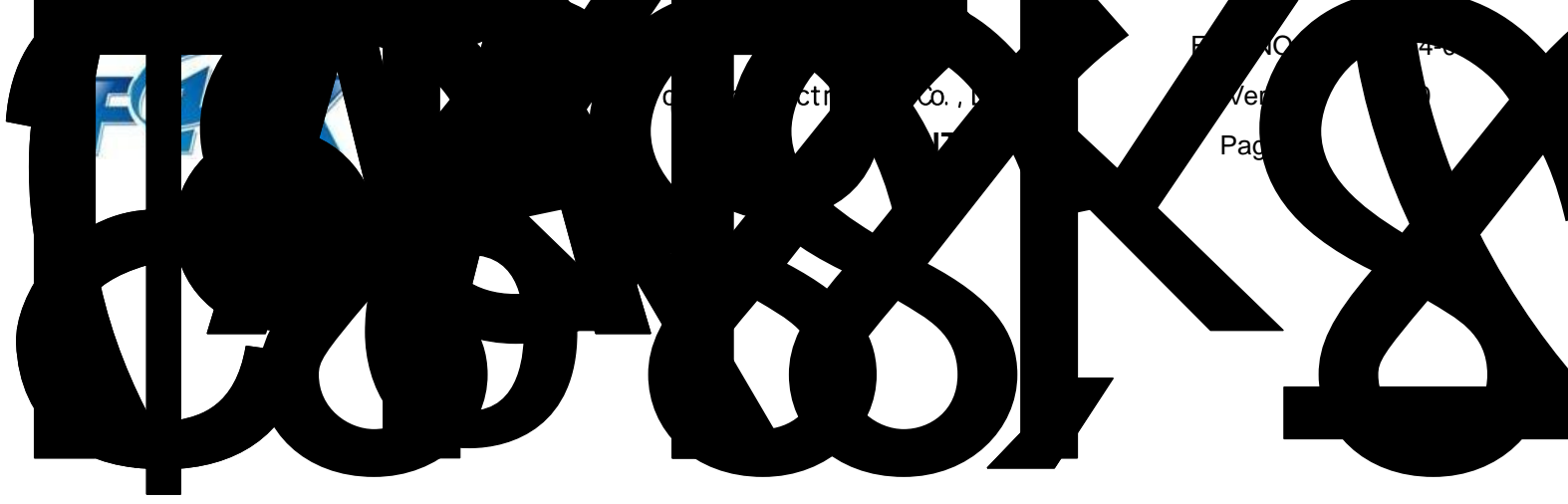
HF

GREEN POWER



富士通株式会社

FUJITSU
Ver. 4.0
Page 1





Shenzhen Flourish Electronics Co., LTD

(NTC) SMD-NTC

FILE NO.

QC-T4-09

Ver:

1.0

Page

4/13





Shenzhen Flourish Electronics Co., LTD

FILE NO.

QC-T4-09

Ver:

1.0

(NTC) SMD-NTC

Page

5/13



Shenzhen Flourish Electronics Co., LTD

FILE NO.

QC-T4-09

Ver:

1.0

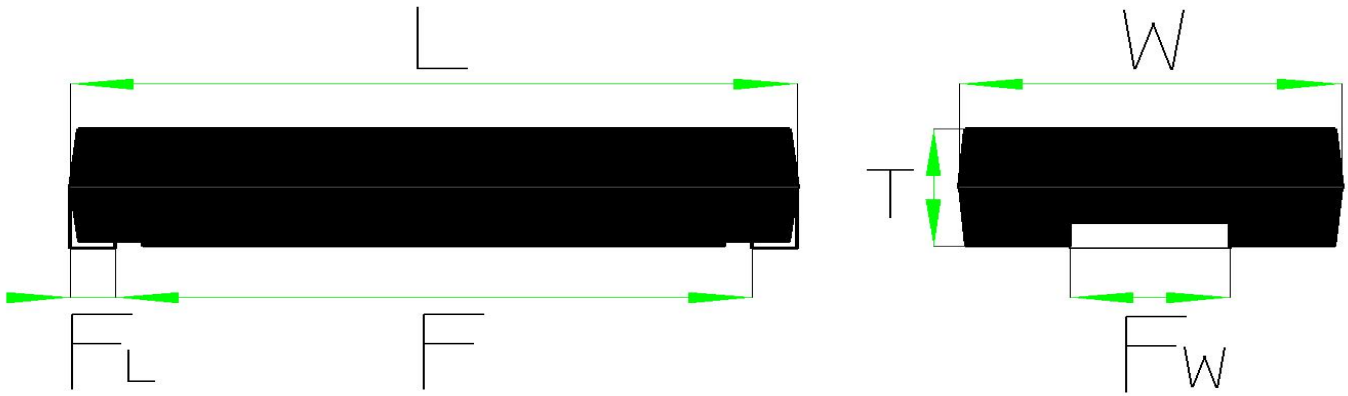
(NTC) SMD-NTC

Page

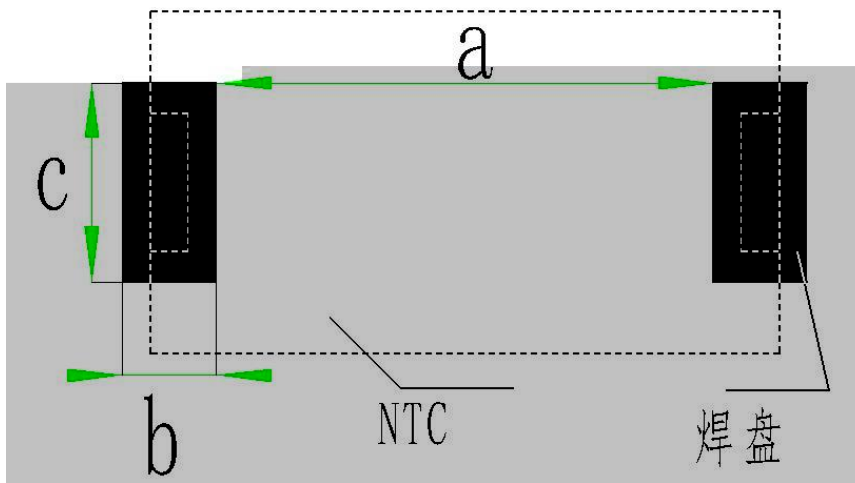
6/13

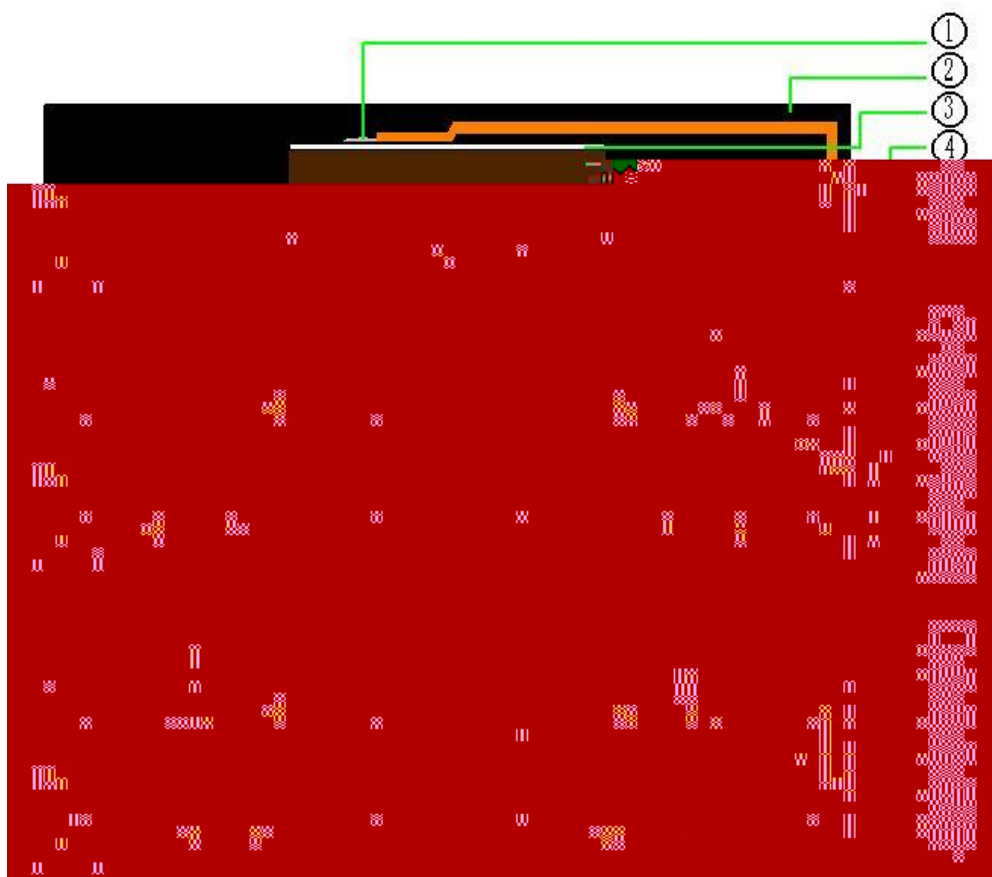
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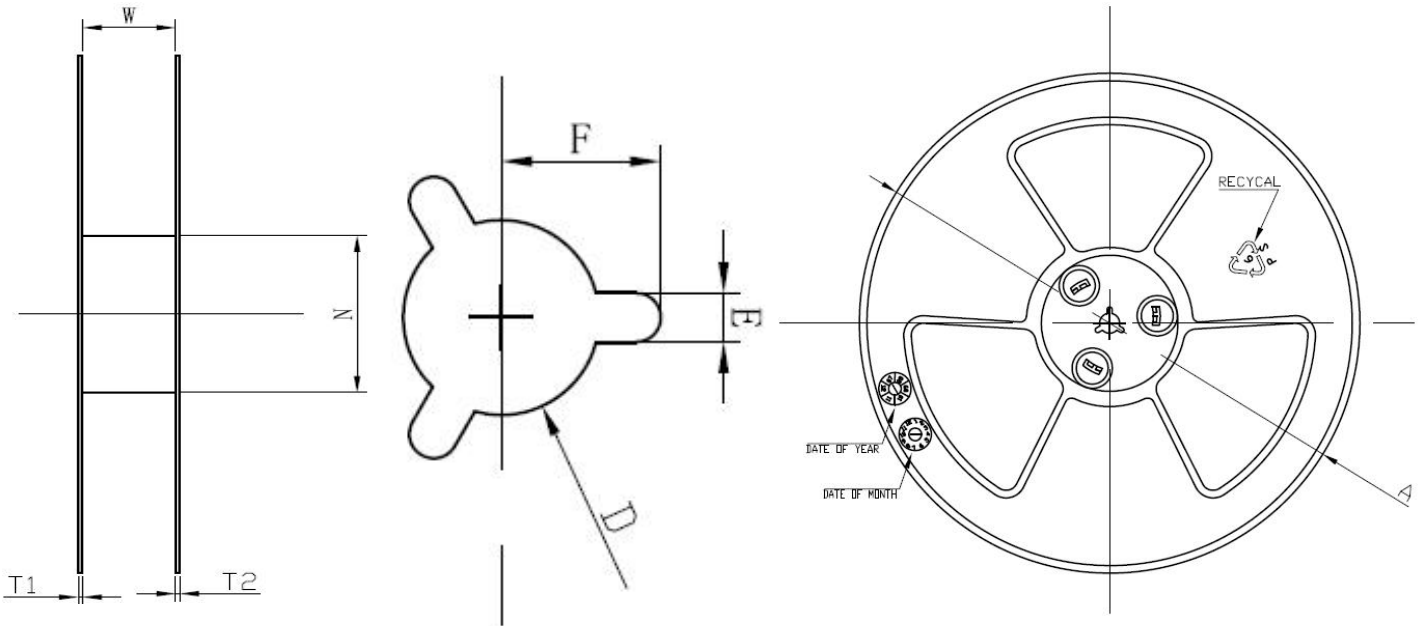
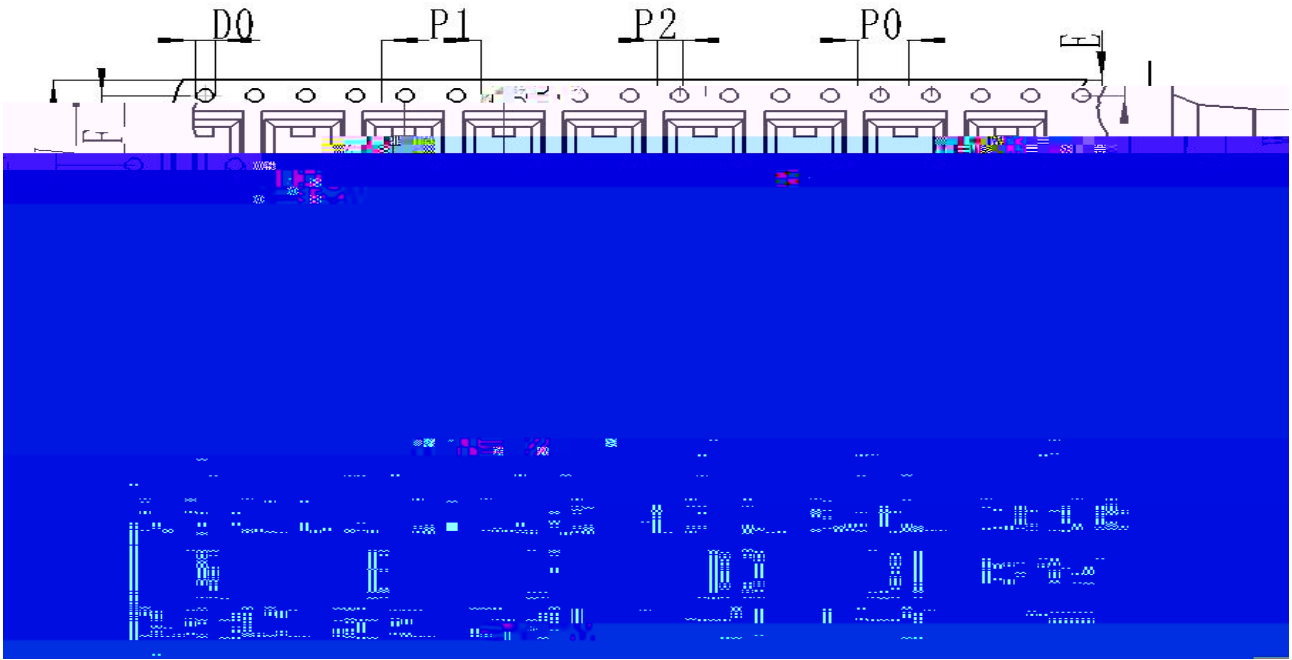




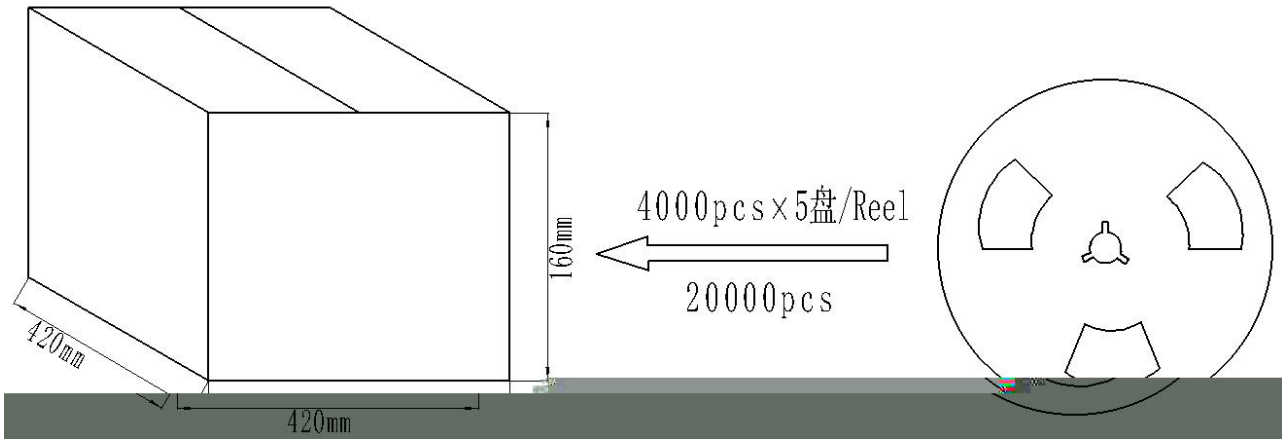
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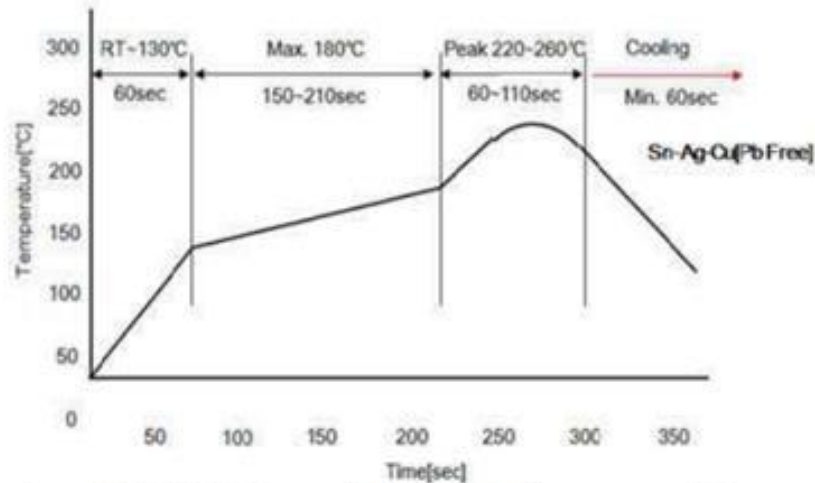




	±	±	±	±	±	±	±	±



☆ 回流焊接曲线



温区	温度范围 (°C)	时间 (sec)	备注
a	RT~130	60	焊锡: Sn-Ag-Cu 高温时间: < 10 sec
b	180 max	150~210	
c	220~260(260 max)	60~110	
d	220~RT	60 min	

当焊接温度低于锡的熔点时，贴片镀锡端子的可焊性将下降。使用之前请确认贴片镀锡电极的可焊性。焊接区出风口及内部空间最高温度不能超过 280°C，温度超过时，会造成产品发生失效。由于超温使用所造成的不良，我司不予承担责任。



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FILE NO.

QC-T4-09

Ver:

1.0

(NTC) SMD-NTC

Page

12/13

Level	Bake@40C 5%RH	
	Saturated@30C/85%RH	At limit of Floor life+72hr@30C/60RH
3	79days	67days



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FILE NO.

QC-T4-09

Ver:

1.0

(NTC) SMD-NTC

Page

13/13

